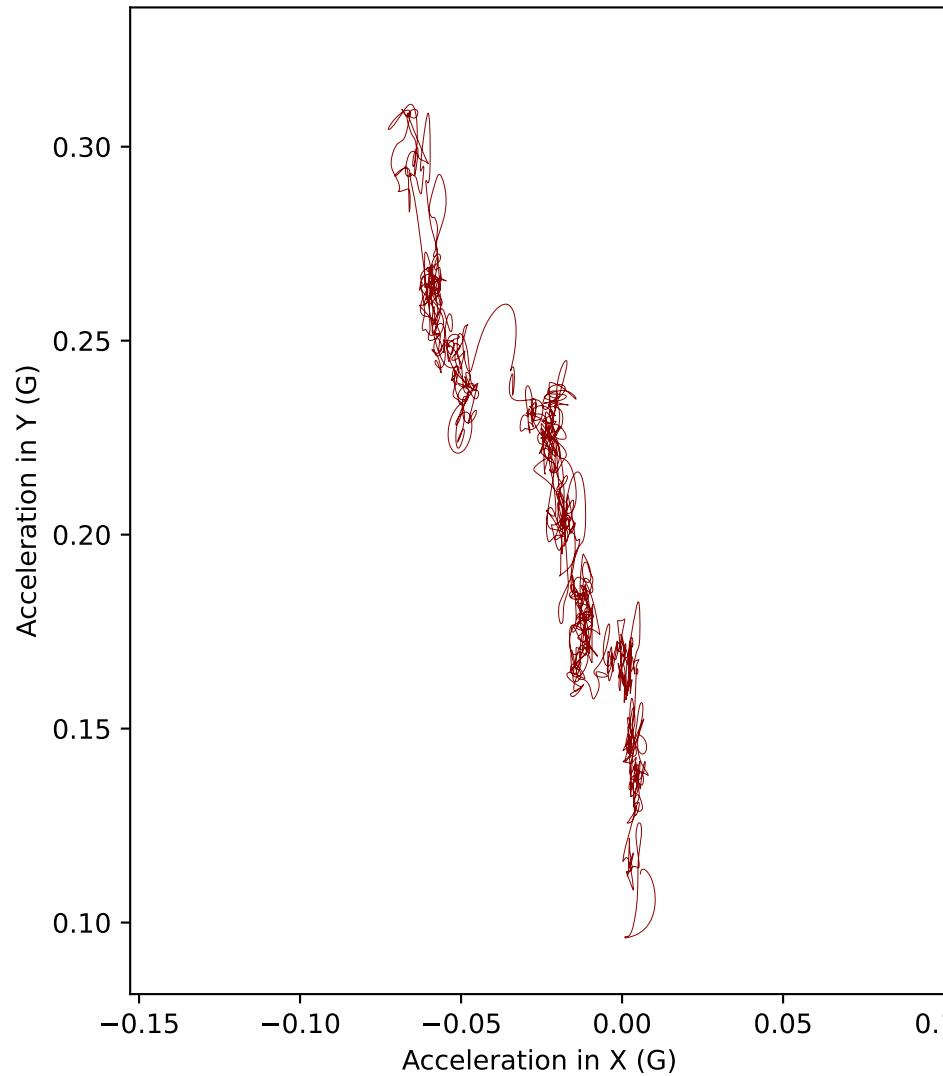
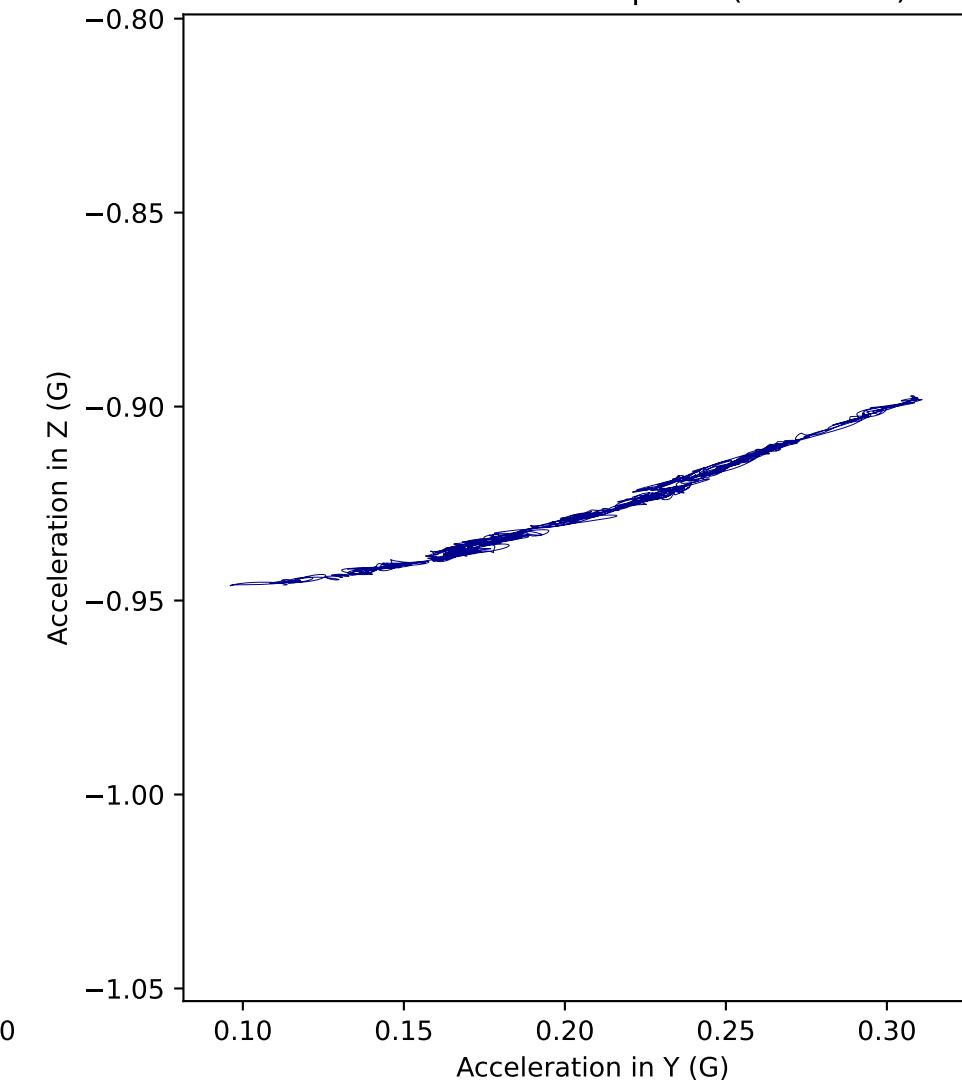


G1 acceleration in XY plane (Top view)



G1 acceleration in YZ plane (Side view)



G1 acceleration in XZ plane (Front view)

