

# INF5490 RF MEMS

## **L16: Wireless systems using RF MEMS**

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# INF5490: topics

- "RF MEMS"
  - → 2 parts: **RF** and **MEMS**
  - Description and modeling of MEMS components in focus
- This lecture:
  - **MEMS components used in RF systems**

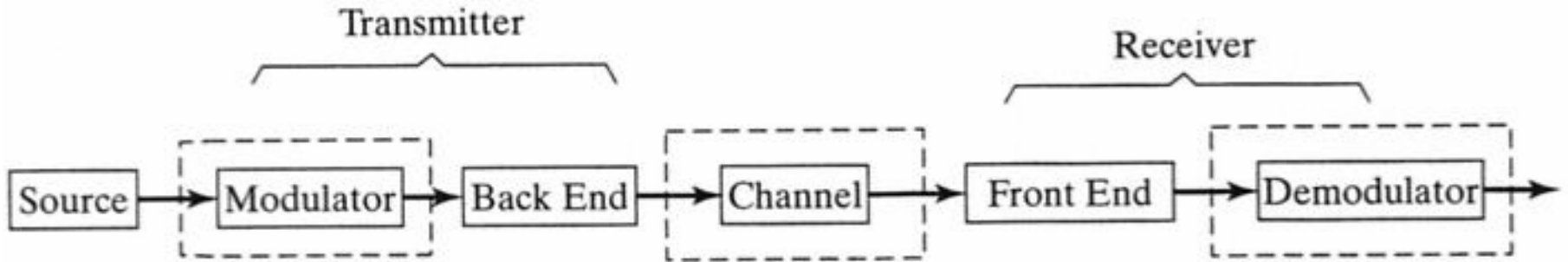
# Today's lecture

- Wireless communication
- Different principles for RF transmission
- Technology and components used today
- Transceiver with RF MEMS
  - "RF **receiver** front-end" architecture
  - **Transmitter** architecture
- Relevant research topics

# RF-systems

- RF is essential for wireless communication
  - Radio waves used for transmitting/receiving
    - Electromagnetic waves (Maxwell's equations)
- Radio "**transceiver**" is a basic component
  - Transmitter + Receiver
- RF systems must
  - Transfer **power** at a specific **frequency**
  - Use a limited **bandwidth**
- **Filtering** needed to separate channels

# General communication system



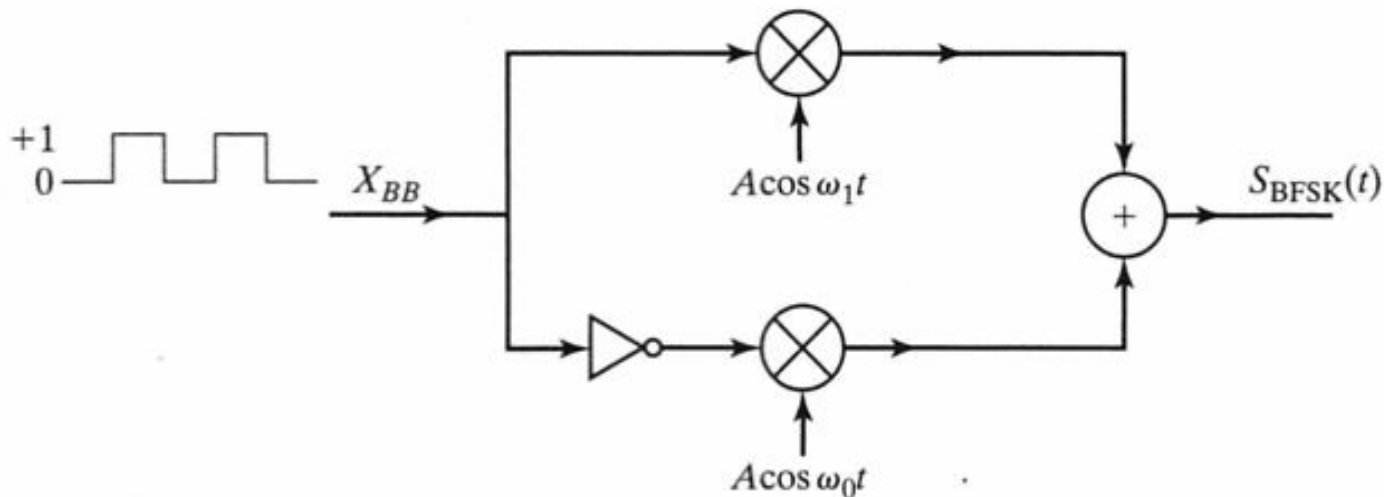
Bit streams are modulated (coded) onto a **carrier**

Radio channel introduces noise, interference, disturbances

Receiver shapes the signal for demodulation

# Different coding principles

- Many different modulation schemes exist
  - F.ex. **BFSK, Binary Frequency Shift Keying**
  - Transferring digital data
  - Coding bits to 2 different frequencies ( $T_b$  is bit-duration)

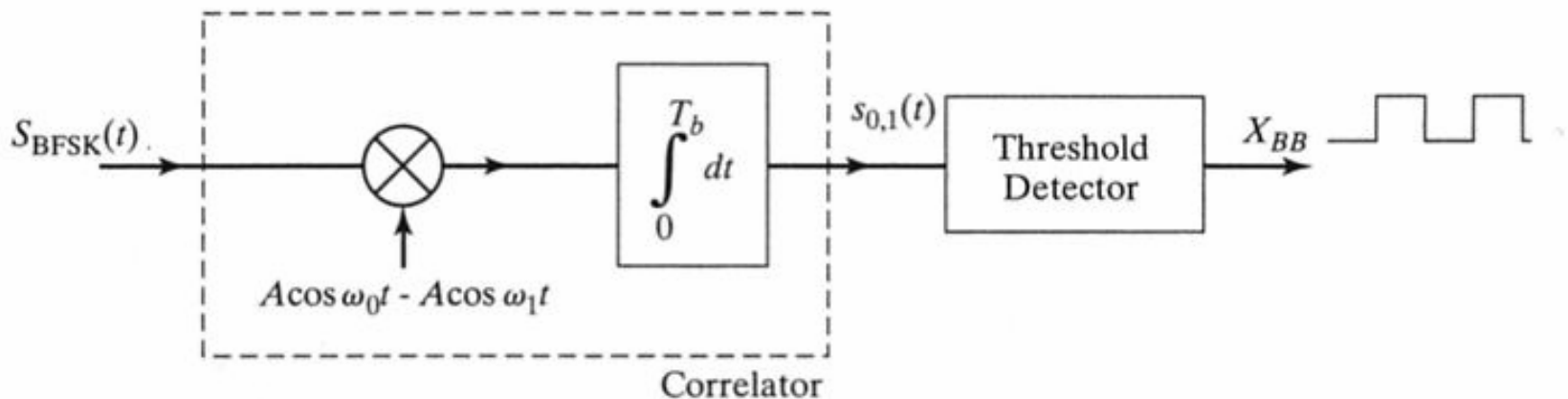


# Demodulation BFSK

- Coherent demodulator

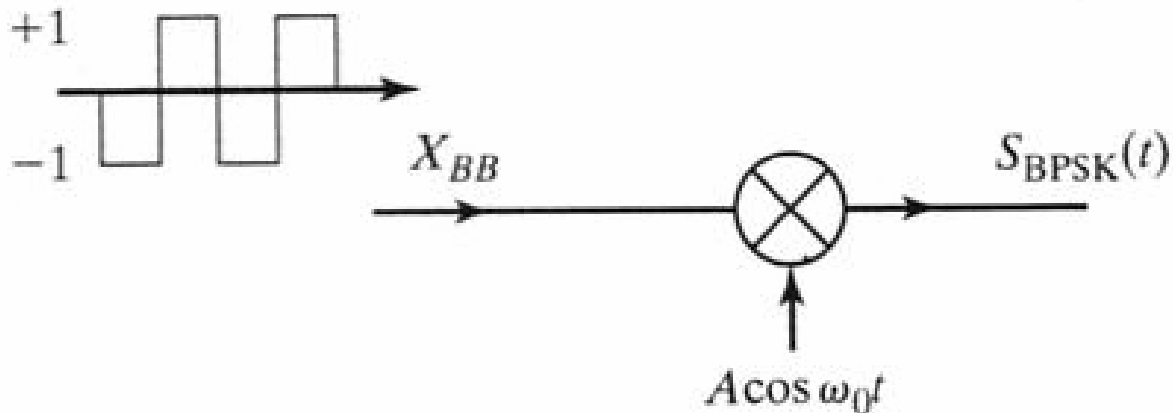
$$\text{logic 0: } s_0(t) = \int_0^{T_b} (A \cos \omega_0 t)(A \cos \omega_0 t - A \cos \omega_1 t) dt = \frac{A^2 T_b}{2}; \quad (1.1)$$

$$\text{logic 1: } s_1(t) = \int_0^{T_b} (A \cos \omega_1 t)(A \cos \omega_0 t - A \cos \omega_1 t) dt = -\frac{A^2 T_b}{2}. \quad (1.2)$$



# BPSK

- **Binary Phase-Shift Keying**
- Modulate phase onto carrier
  - Phase changes 180 degrees from 0 to 1 ( $+ \pi$ )

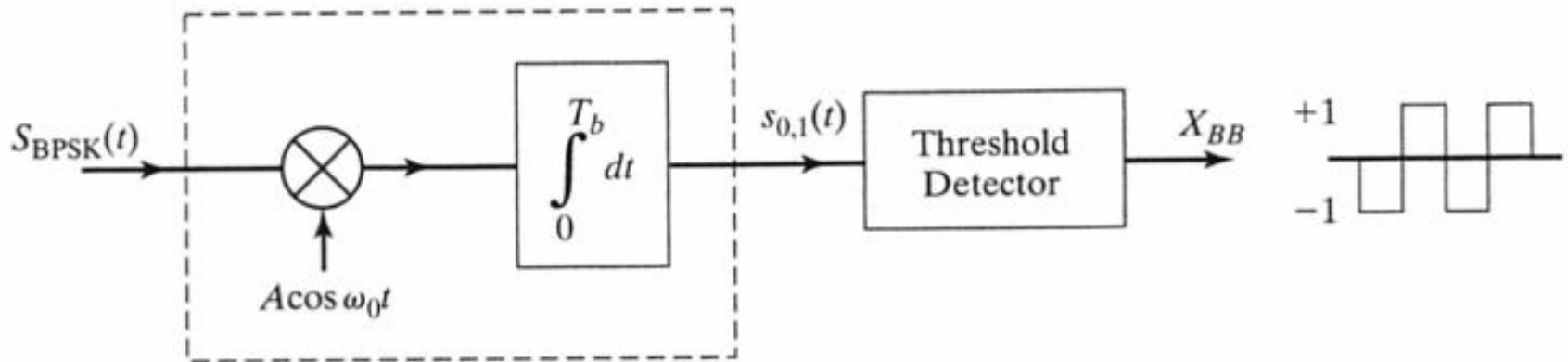




# Demodulation BPSK

$$\text{logic 1: } s_1(t) = \int_0^{T_b} (-A \cos \omega_0 t)(A \cos \omega_0 t) dt = -\frac{A^2 T_b}{2};$$

$$\text{logic 0: } s_0(t) = \int_0^{T_b} (A \cos \omega_0 t)(A \cos \omega_0 t) dt = \frac{A^2 T_b}{2}.$$

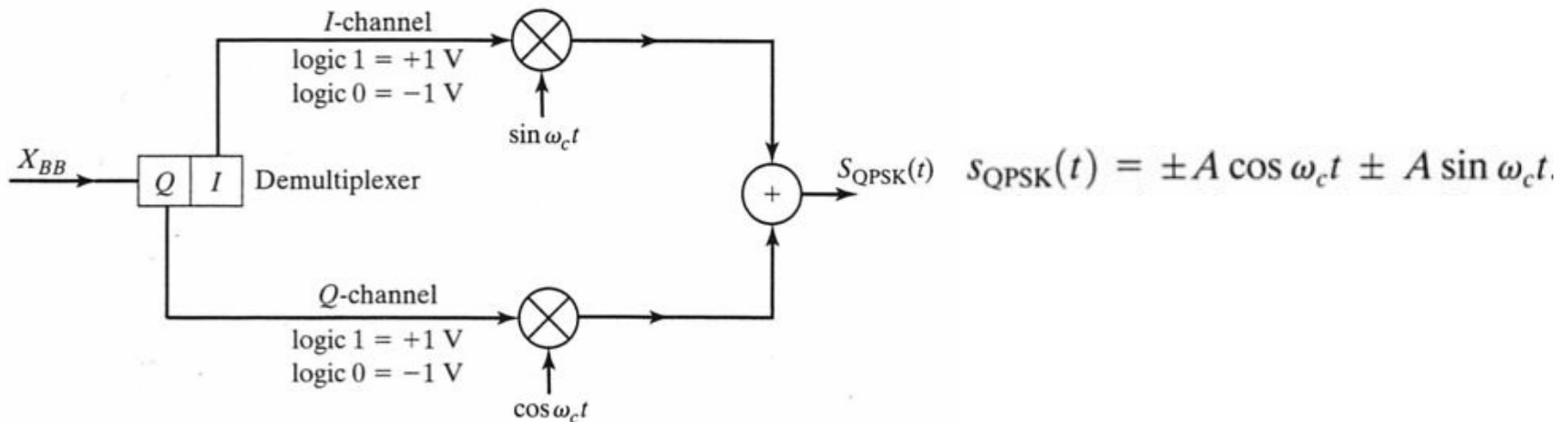


# QPSK

- **Quadrature Phase-Shift Keying**

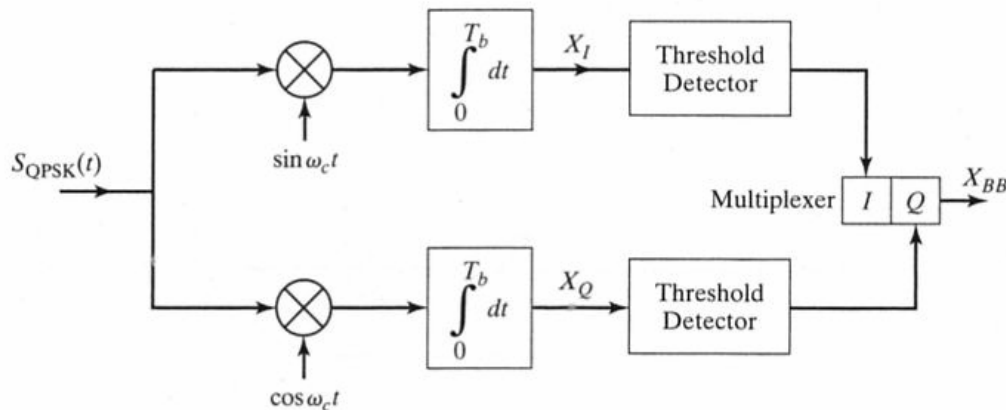
- Having more than 2 representations of input data
  - Input is combined into bit-groups 00,01,10,11

- Half bit rate in each channel
- Demultiplexer sends every second bit up or down
- I and Q-channels are 90 degrees out of phase
  - **In-phase** component and **quadrature** component



# QPSK, contd.

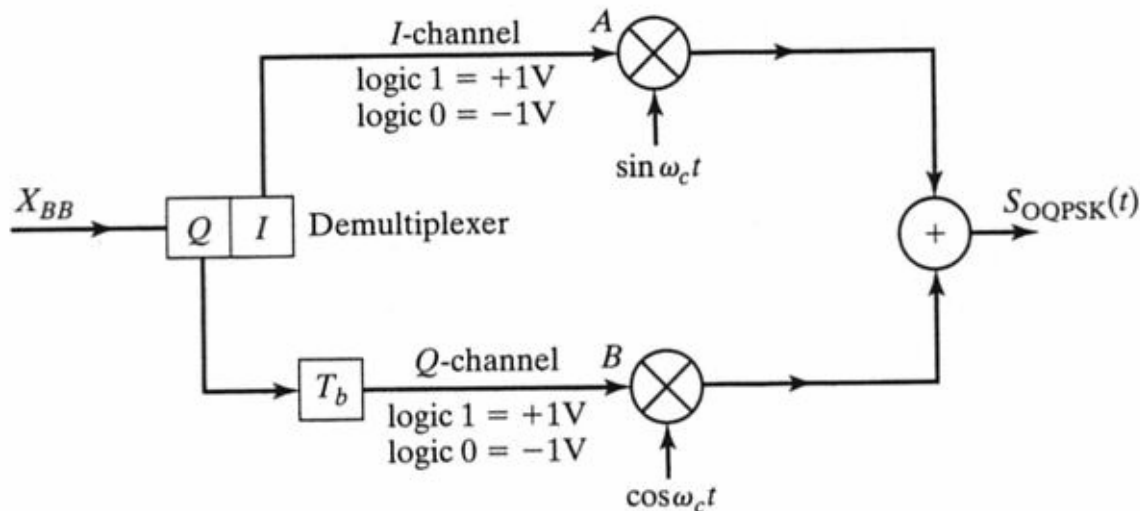
- QPSK demodulation
  - Sin and cos-signals are orthogonal
  - Each channel is demodulated independently as for BPSK



- QPSK is an ex. of **quadrature modulation** where the bit flow is split into pairs of bits (dibits)
  - Each dibit is mapped into four levels before modulation

# Offset QPSK: modulator

- Each transmitting channel is non-ideal, having **finite bandwidth**:
  - → **Offset QPSK** can be used
  - Time delay  $T_b$  introduced in Q-channel
    - Offset = half the symbol period ( $2 T_b = \text{period}$ )
    - Hinders simultaneous signal transitions at A and B
    - Smaller phase shift. Lower requirements to channel bandwidth

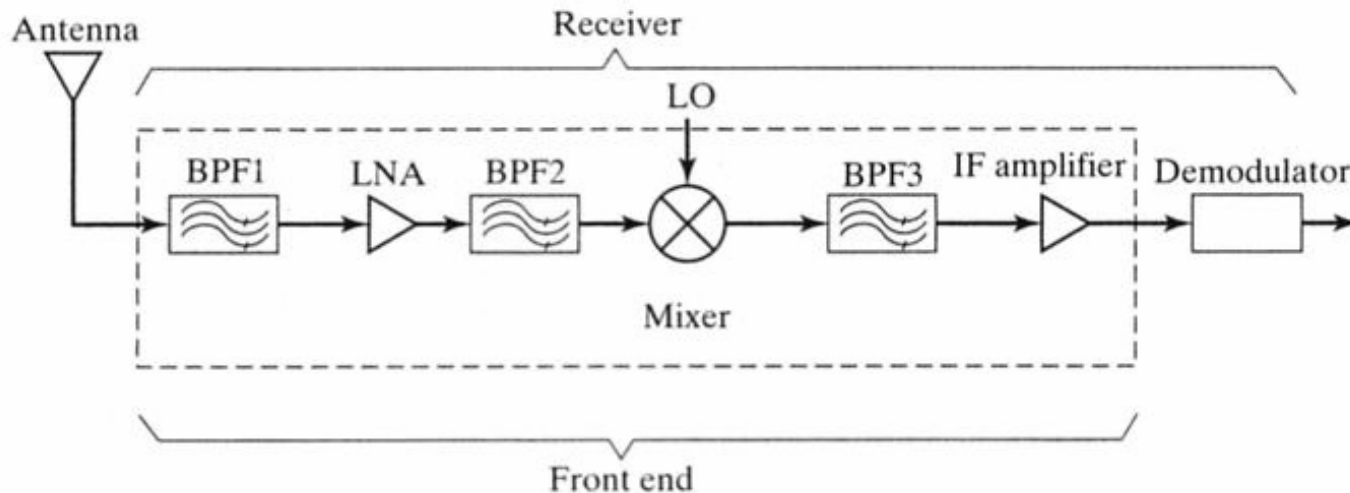


# Minimum Shift Keying

- Avoid large phase shifts at the end of each symbol!
  - Large, fast changes in phase mean large symbol bandwidth
  - Solution: Multiply channel signals with **half sine pulses** instead of rectangular pulses
- This is an example of **MSK, Minimum Shift Keying**
  - Continuous phase shift: not abrupt change of phase and no fast signal change
- MSK has a larger decrease in its spectrum than QPSK
  - Lower sidelobe signal influence

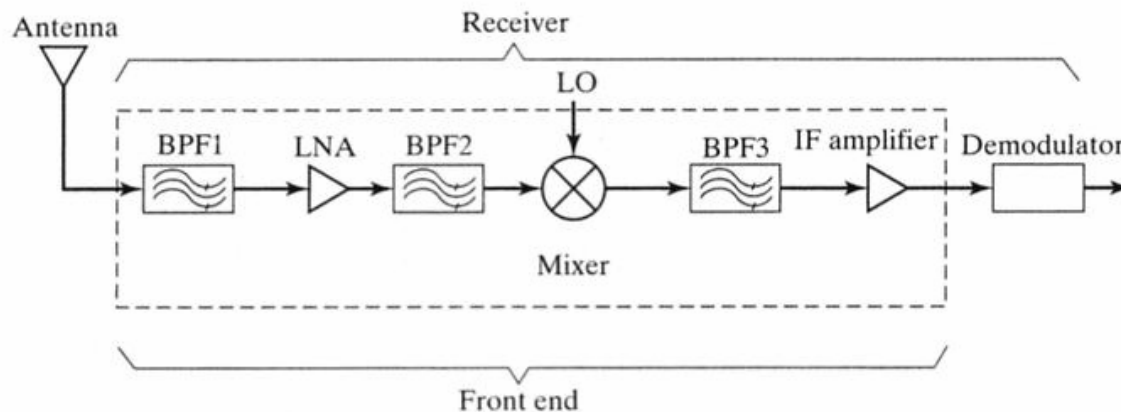
# Receiver architecture

- **Input filter**, BPF1
  - **Band** selection filter
  - Narrow band RF filtering
  - Reduces Gauss noise and interference
  - Compromise, otherwise impractical. Good RF filtering is costly



# Receiver, contd.

- **LNA**, RF amplifier (**Low Noise Amplifier**)
  - Requires high gain due to low SNR
  - LNA amplifies also **interference/noise** → Saturation can result
  - High gain means high BPF1 requirements
    - "Compromise": the BPF1 must be practical
  - LNA is non-linear, adds also **internal noise**
    - Generates intermodulation products from interference
    - These may have the same frequency as the signal and be destroying



# LNA – Low Noise Amplifier

- Amplifier is typical **non-linear**
  - Output may be a 3rd order polynomial of the input signal

$$y(t) = \alpha_1 s(t) + \alpha_2 s^2(t) + \alpha_3 s^3(t)$$

- For a single frequency input signal, double and triple frequencies are generated

$$\begin{aligned} y(t) &= \alpha_1 A \cos \omega_0 t + \alpha_2 A^2 \cos^2 \omega_0 t + \alpha_3 A^3 \cos^3 \omega_0 t \\ &= \frac{\alpha_2 A^2}{2} + \left( \alpha_1 A + \frac{3\alpha_3 A^3}{4} \right) \cos \omega_0 t + \frac{\alpha_2 A^2}{2} \cos 2\omega_0 t + \frac{\alpha_3 A^3}{4} \cos 3\omega_0 t \end{aligned}$$

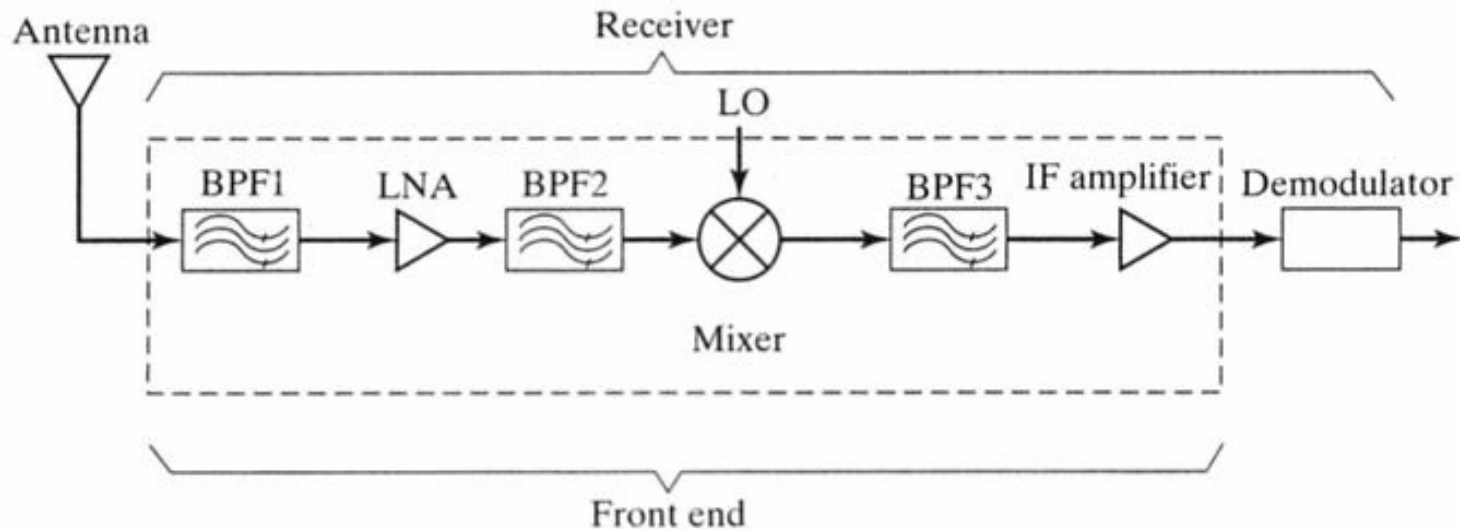
**Harmonics are generated**

$$\text{HD}_3 = \frac{1}{4} \frac{\alpha_3}{\alpha_1} A^2 \quad (3. \text{ harmonic})$$



# Architecture, contd.

- **Anti-image filter** used before mixing, BPF2
- **Mixing**
  - Frequency transformed to **Intermediate Frequency, IF**
  - Variable or fixed local oscillator (LO) -frequency



# Mixing

- Mixing is mathematically equivalent to multiplication
- Multiplication of 2 frequencies,  $\omega_{rf}$  and  $\omega_{lo}$ 
  - Intermediate frequency generated  $\omega_{if}$  which is the difference between  $\omega_{rf}$  and  $\omega_{lo}$

$$V_{if}(t) = A \cos \omega_{rf}t \times A \cos \omega_{lo}t.$$

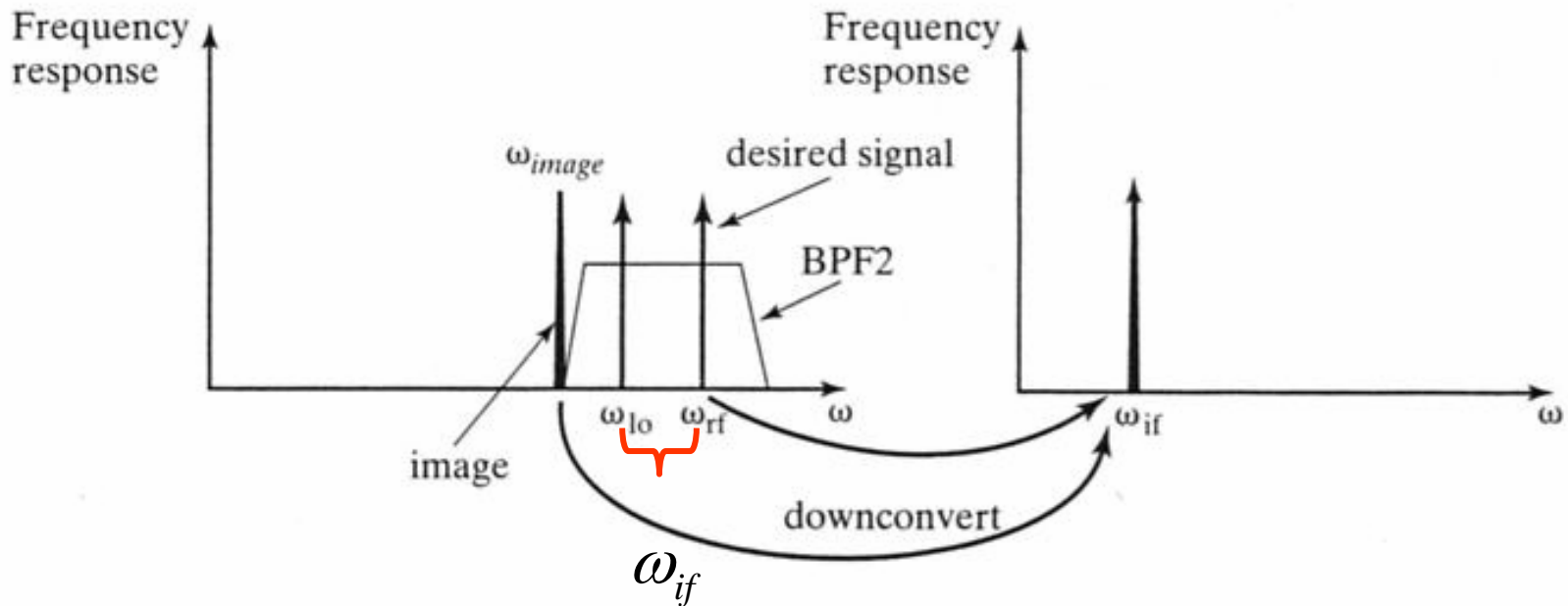
$$\begin{aligned} V_{if}(t) &= \frac{1}{2} A^2 (\cos(\omega_{rf} + \omega_{lo})t + \cos(\omega_{rf} - \omega_{lo})t) \\ &= \frac{1}{2} A^2 (\cos(\omega_{rf} + \omega_{lo})t + \cos \omega_{if}t) \end{aligned}$$

- Suppose a frequency

- $\omega_{image} = \omega_{rf} - 2 \times \omega_{if}$

- The frequency is below the oscillator frequency

- Calculations show that this is mixed to the same IF  $\rightarrow$



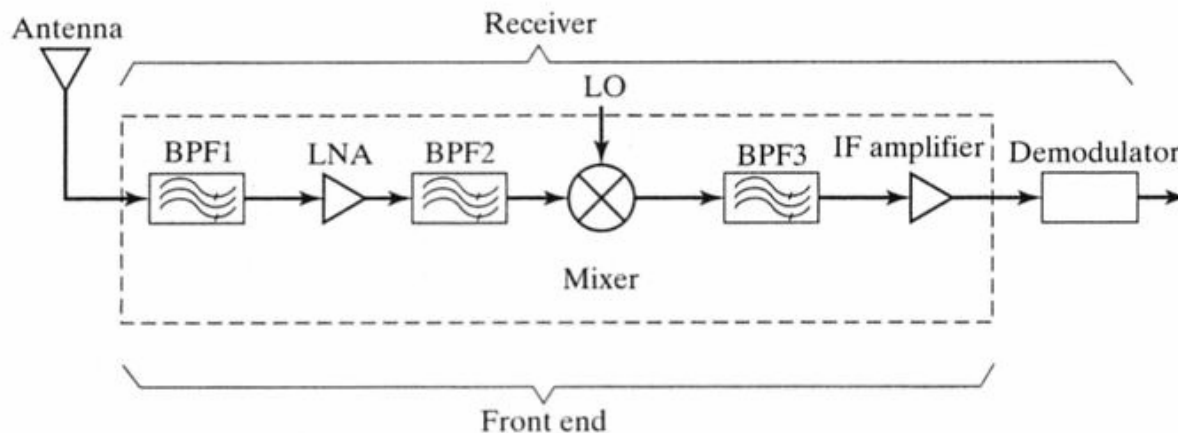
## Mixing of image frequency with local oscillator frequency

$$\begin{aligned} & \cos(\omega_{image} - \omega_{lo})t \\ &= \cos(\omega_{rf} - 2\omega_{if} - \omega_{lo}) \\ &= \cos(\omega_{rf} - \omega_{lo} - 2\omega_{if}) \\ &= \cos(\omega_{if} - 2\omega_{if}) \\ &= \cos(-\omega_{if}) \\ &= \cos \omega_{if} \end{aligned}$$

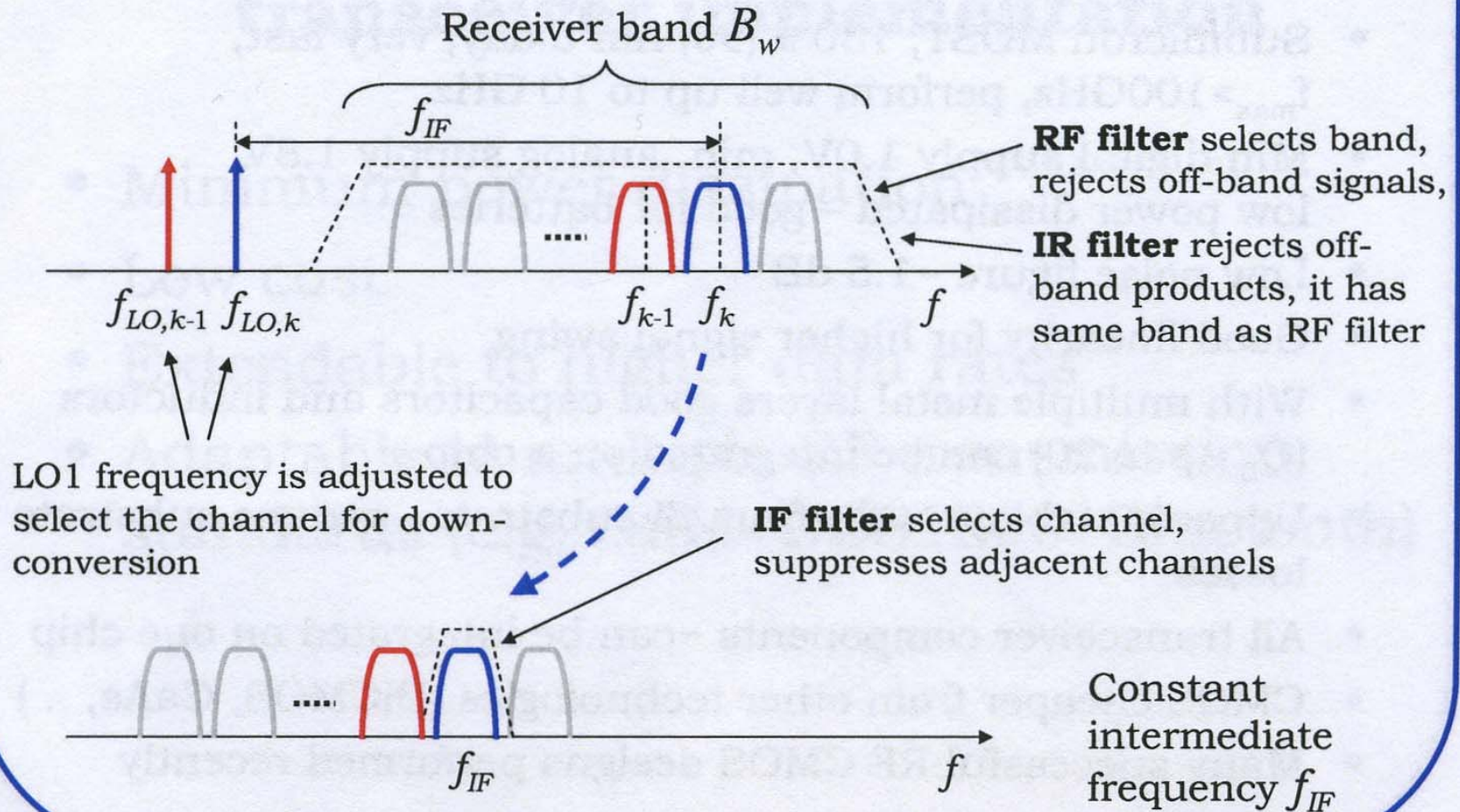
→ Same intermediate frequency generated!

# BPF2 Image rejection filter

- Must remove image frequency using a filter, BPF2
  - For low IF, the difference is small, interference may come from **neighboring channels** within the transmission standard
  - For high IF, the difference is large, interference may come from signals following **other standards**
- "Trade-offs" between the various filters
  - Must select correct channel
  - On the same time remove
    - Image-frequency
    - Other interfering frequencies

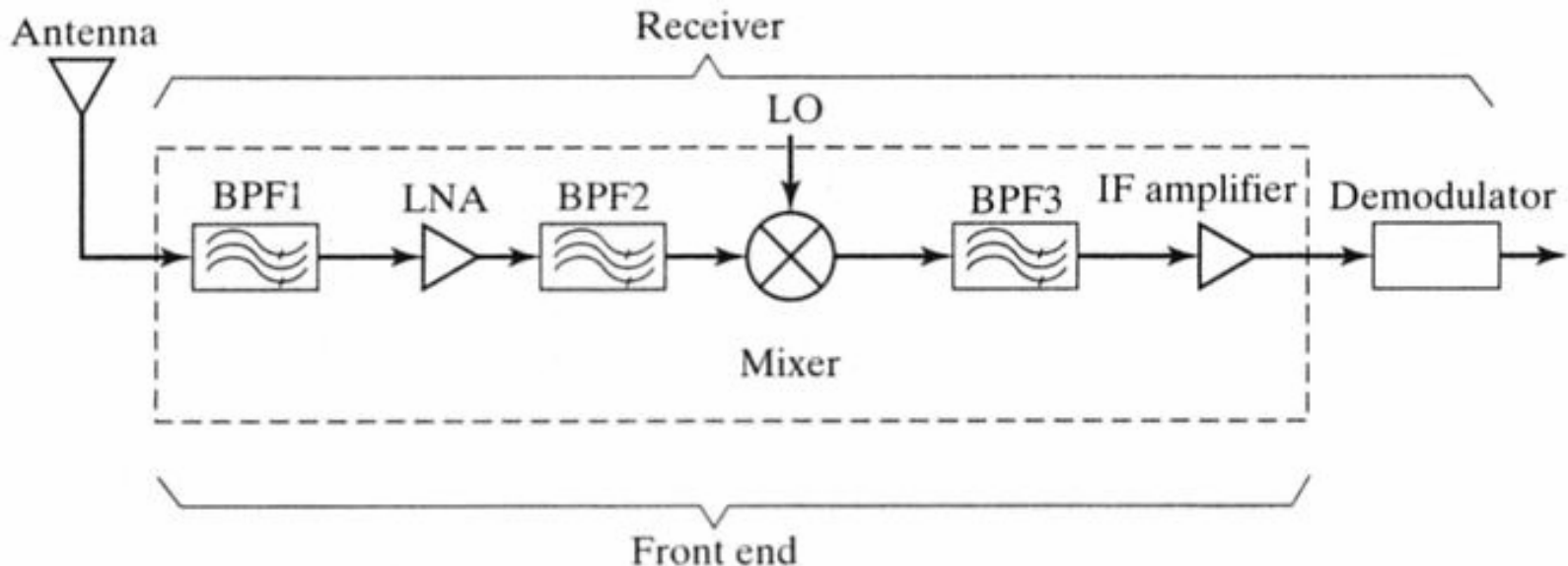


# Superheterodyne receiver (cont'd)



# Architecture, contd.

- Following band-pass filter, BPF3
  - Operates at **intermediate frequency**, IF
  - Not so high Q-factor requirement, - more practical to implement
- Amplifier at IF



# Transition to RF results in

- Increased frequency:
  - → Shorter wavelength
    - in vacuum:  $\lambda \cdot f = c$
  - → Signals vary over short distances
    - voltage V, current I
  - → Smaller component dimensions required
    - High precision fabrication required
    - → **micro machining**



# Present technology

- Technology and components used today
  - **Discrete**, **passive** components with good properties
    - R, C, L
    - Ex. crystals, inductors
  - Such components needed due to **high performance and precision requirements**
  - **Off-chip solutions** are the result
    - PCB assembly
    - Systems take a lot of space
    - Integrated solutions not possible
  - **Active** components
    - Amplifiers, switches
    - GaAs, bipolar Si, CMOS Si, PIN-diodes

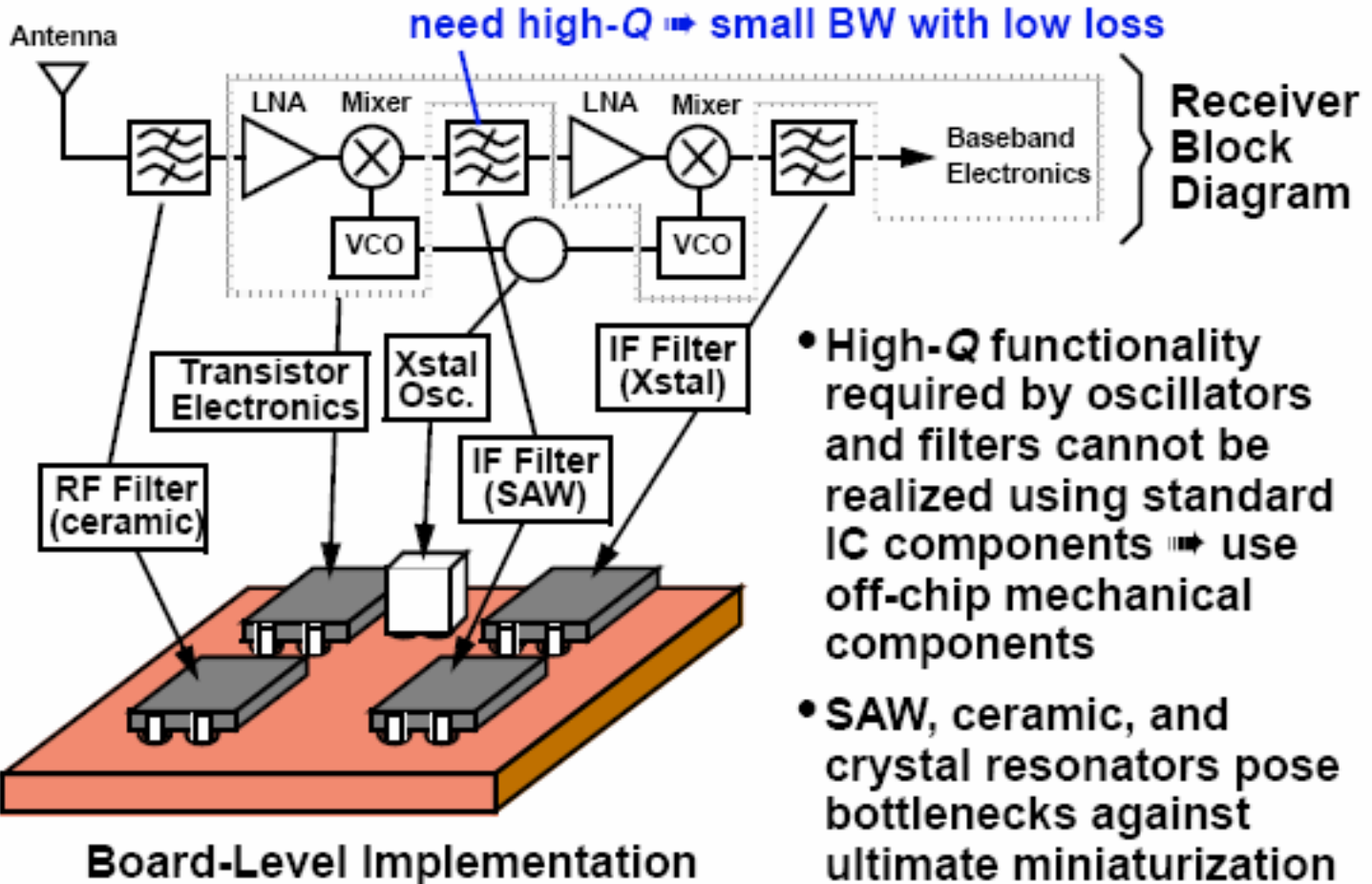
# Present RF technology has limitations

- The discrete components have **limited performance**
  - Conventional PIN-diodes are inefficient for high frequencies
  - RF filters are especially difficult to implement
    - high Q-factor is difficult to achieve
    - costly
- Systems may not be fully integrated
  - PCB implementations
  - Efficient integration is important for cost, volume and reliability

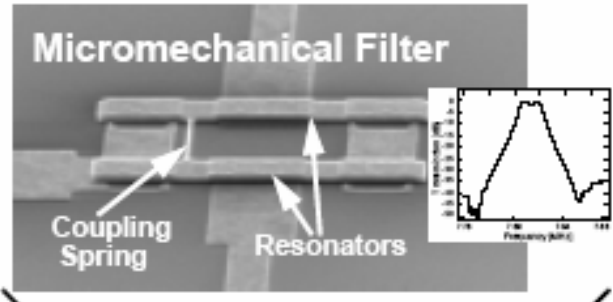
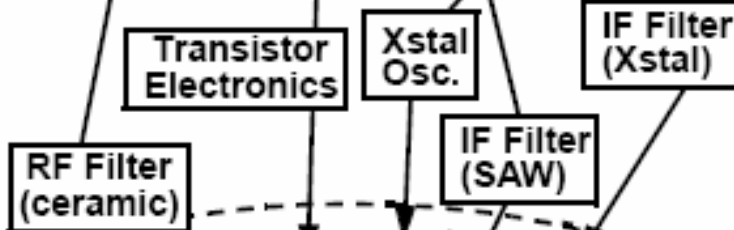
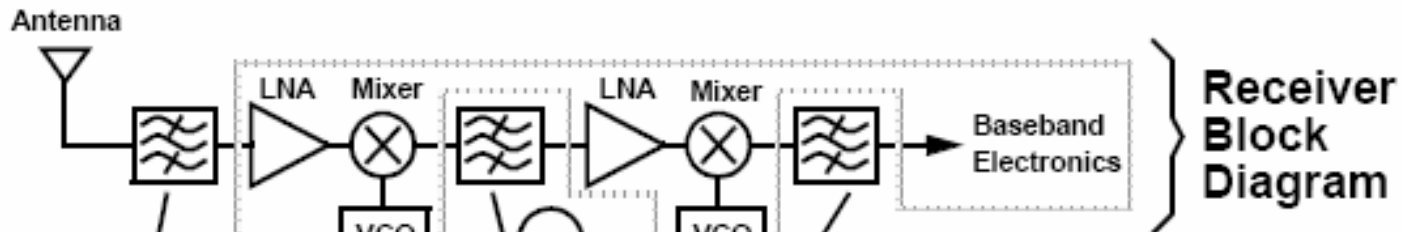
# Transceivers using RF MEMS

- How micromechanical circuits can be used in **communication systems**
- Ex.: **"RF receiver front-end"-architecture**
  - A. **Direct substitution** of off-chip passive components
  - B. Special **RF MEMS blocks**
  - C. RF front-end with **only mechanical** components
- Architectures are somewhat "speculative"
  - We are not there yet
  - **Give motivation for further progress!**

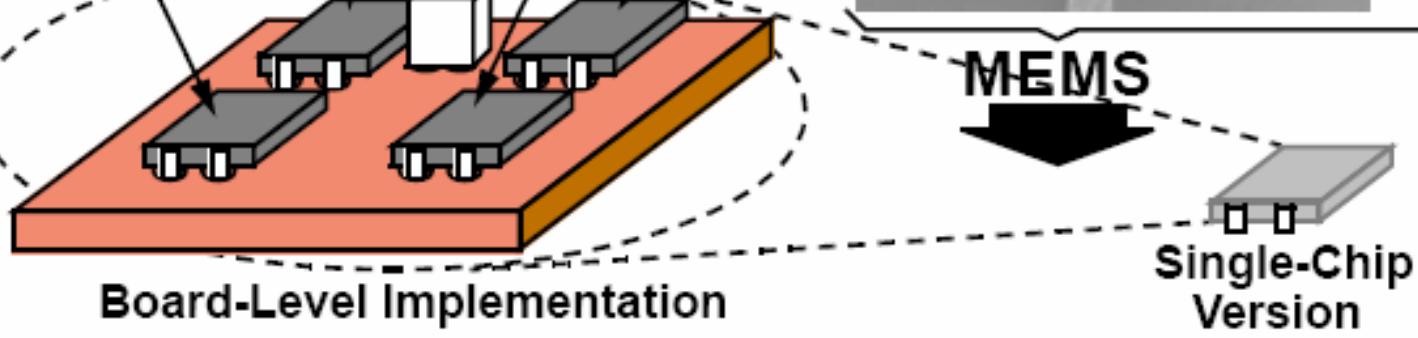
# Miniaturization of Transceivers



# Target Application: Integrated Transceivers



**MEMS**

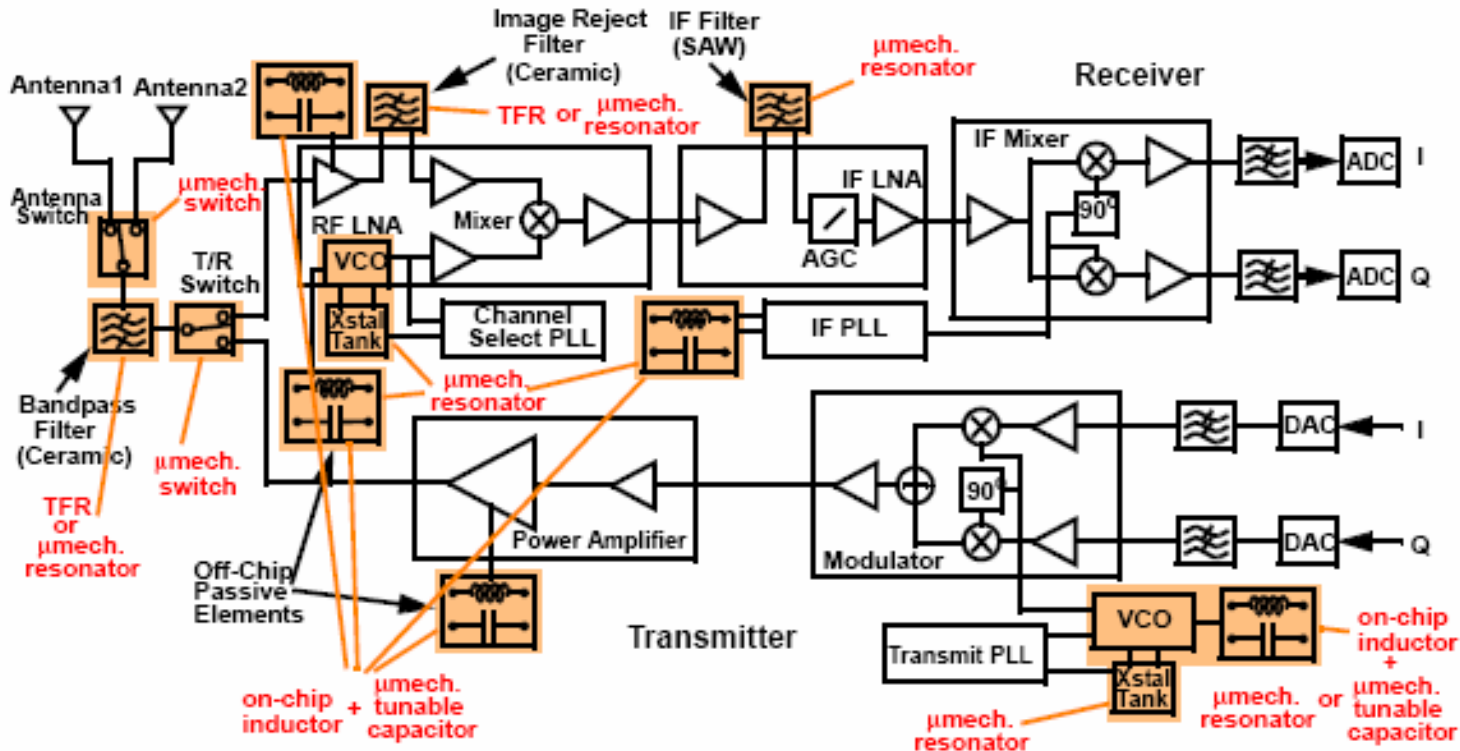


- Off-chip high-Q mechanical components present bottlenecks to miniaturization  $\Rightarrow$  replace them with  $\mu$ mechanical versions

# A. Direct substitution

- Different types of MEMS-based components
  - Inductors with medium Q-value
  - Tunable capacitors
    - Used in VCO and matching networks
  - Low loss MEMS switches (~0.1 dB)
    - Increases flexibility of antenna
  - Resonators
- Used for
  - RF-filters (ceramic)
    - "preselect filter", "image-reject filter"
  - IF-filter (SAW)
    - "channel-select filter"
  - Crystal reference oscillator

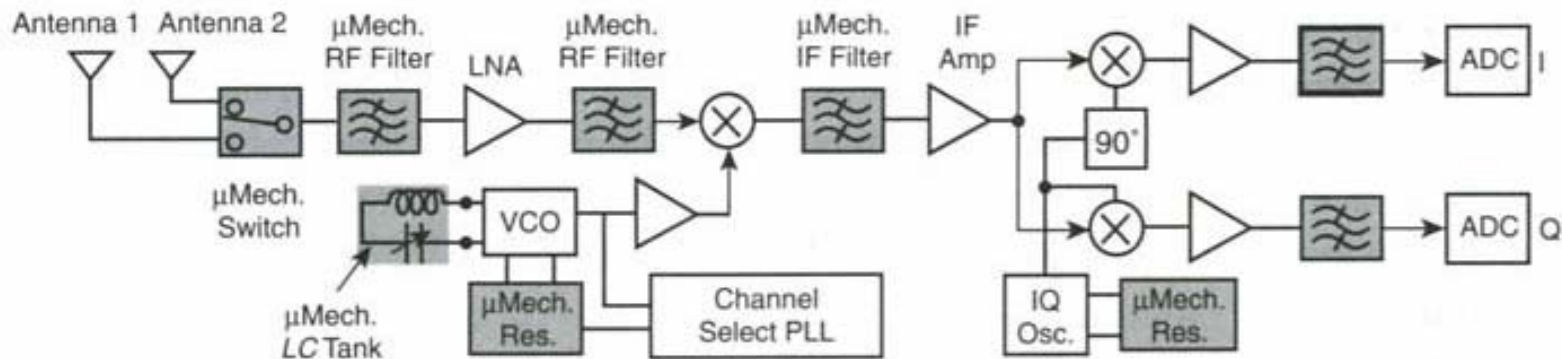
# MEMS-Replaceable Transceiver Components



- A large number of off-chip high-Q components replaceable with  $\mu$ machined versions; e.g., using  $\mu$ machined resonators, switches, capacitors, and inductors

# Benefits of MEMS substitutes

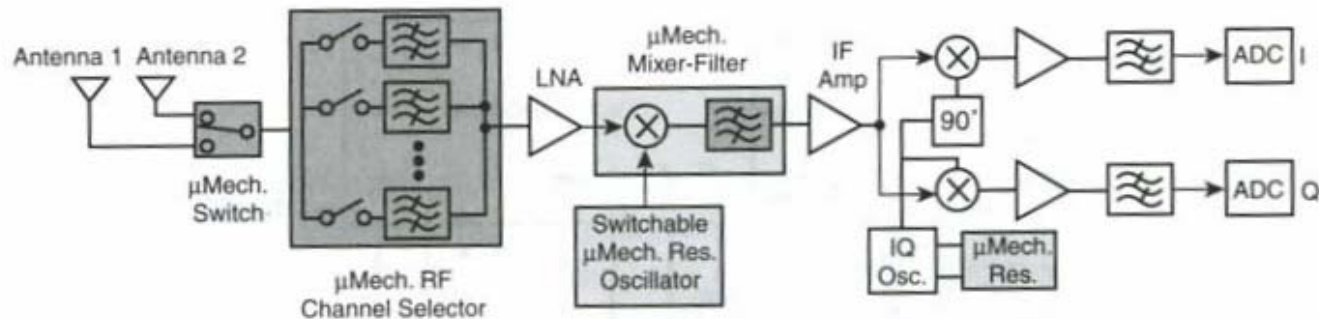
- Reduction of **dimensions**
- Possible **integration**
  - Multi-chip
  - Monolithic
- **Power reduction**
- More flexibility for **impedance matching** of MEMS filters
- **Termination impedance** matched to the following LNA (Low Noise Amplifier)
  - "Higher" (than  $50\ \Omega$ ) LNA input impedance can be used  $\rightarrow$  power reduction and reduced noise





## B. Special RF MEMS blocks

- Figure shows 3 basic blocks that are substituted by RF MEMS
  - **B1.** Switchable RF **channel-select filter bank**
  - **B2.** Switchable micromechanical **frequency synthesizer**
  - **B3.** Micromechanical **mixer-filter** block



**Figure 12.21.** System block diagram for an RF channel-select receiver architecture utilizing large numbers of micromechanical resonators in banks to trade  $Q$  for power consumption. (On-chip  $\mu$ mechanics are shaded.)

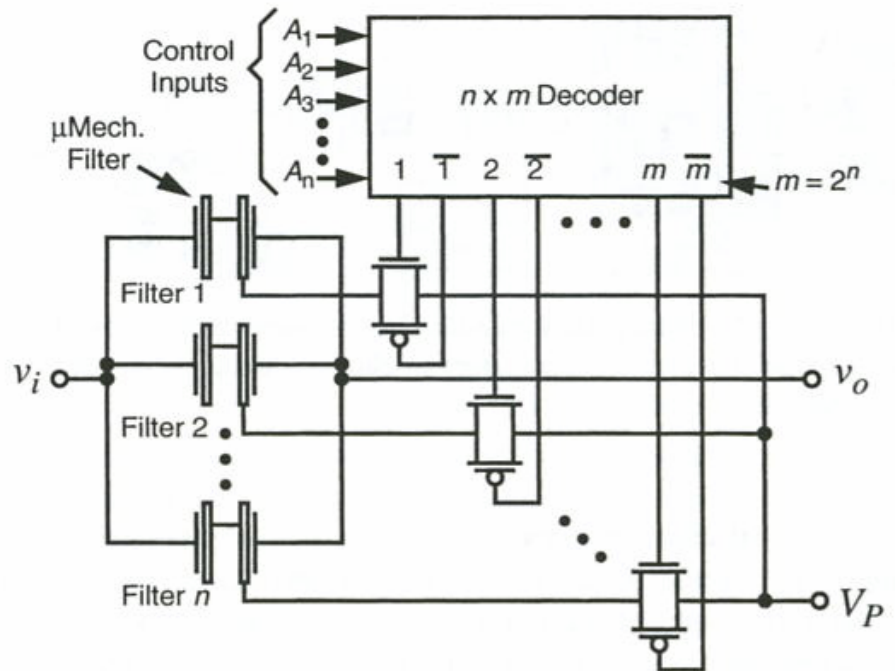
# B1. Switchable RF channel-select filter bank

- Idea

- Use **many, simple**, non-tunable filters with high Q
- One for each channel, - switched on command
- A communication standard needs 100 – 1000 of filters

- Block diagram

- Common input and output
- Controlled by  $V_p$  from decoder
  - With no  $V_p$  the outputs are effectively "open-circuited"

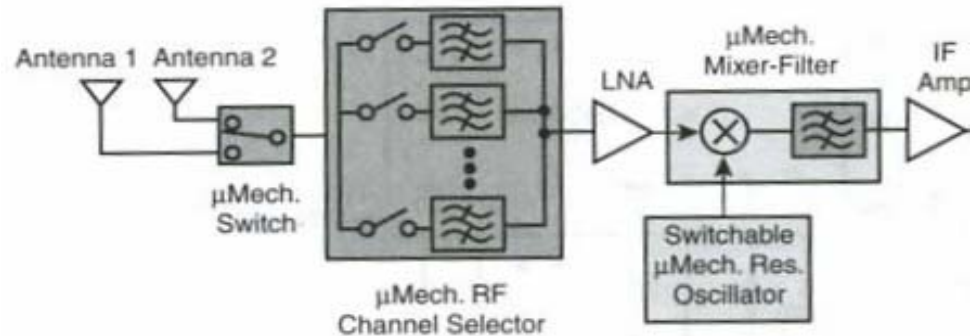


# Use of RF filter bank

- **Narrow RF channel** can be selected directly
  - A succeeding electronic block can be **simplified!**
  - Signal will not be influenced by adjacent channels
- LNA can be simplified
  - Dynamic range can be reduced, meaning reduced power consumption
  - **Less stringent requirements to IIP3 gives an order of magnitude reduction in LNA power consumption:**
    - Ex. **CDMA** cell phone, test results:
    - Single tone signal 900 kHz outside of centre frequency
    - LNA IIP3 > + 7.6 dBm by conventional implementation (**intermodulation!**)
    - By using a filter bank the tone is damped 40 dB → IIP3 < -29.3 dBm
  - **Requirements of LNA linearity is reduced**
    - Then LNA gain can be increased → improving SNR for the following blocks
  - Reduced phase noise requirements for LO
    - → also power reduction
    - On-chip realization of LO might be possible

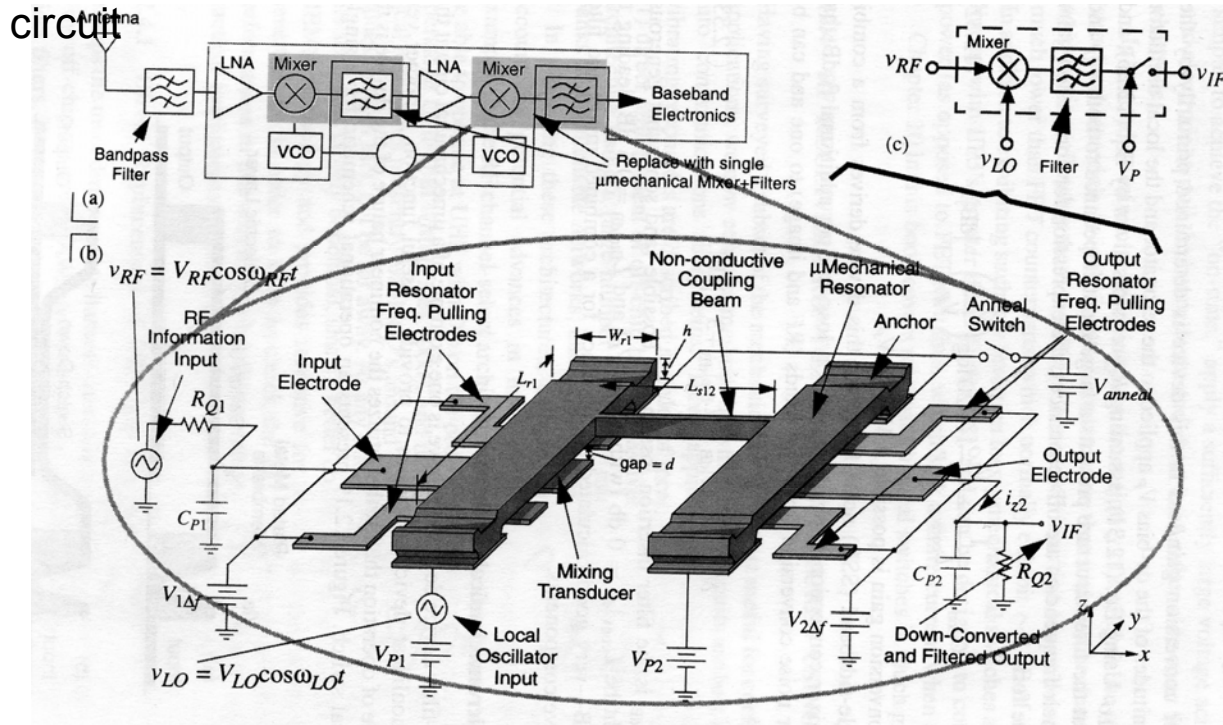
## B2. Switchable MEMS frequency synthesizer

- Implementing VCO with MEMS resonators
  - Oscillator can be implemented using a **switchable resonator bank**
  - Resonators oscillate with the frequencies needed for the given standard
  - Resonators must have high Q and should be thermally stabilized (mechanically or by electronic compensation)
    - Might allow the VCO to operate without crystal reference
    - → significant power reduction, f.ex. 90 nW versus 1-4 mW



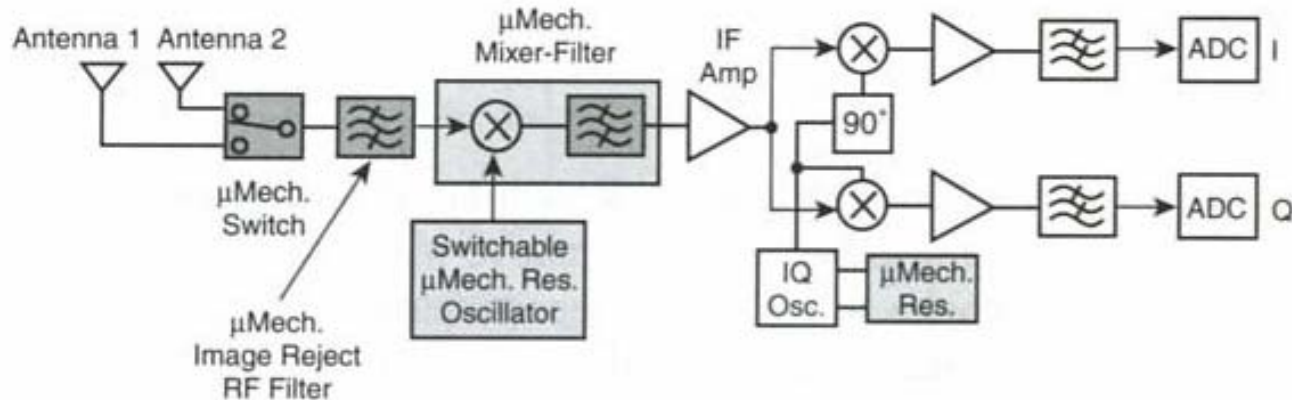
# B3. Micromechanical mixer-filter

- Use of a micro-machined mixer-filter eliminates the DC power consumption compared to what present commercial mixers need
- Two input ports used in the mixer-filter: one for RF, one for LO
  - RF-input port can be made capacitive
  - Output port can be tailored to a specific **impedance**
  - → LNA can be simplified and does not need a separate impedance matching circuit



# C. RF front-end with RF MEMS only

- Do we need LNA for RF?
  - Use of relatively broadbanded **"image-reject"** MEMS RF filter followed by a narrowband **IF-mixer-filter**
    - The only active RF-component are then the LO
    - → This gives low power consumption



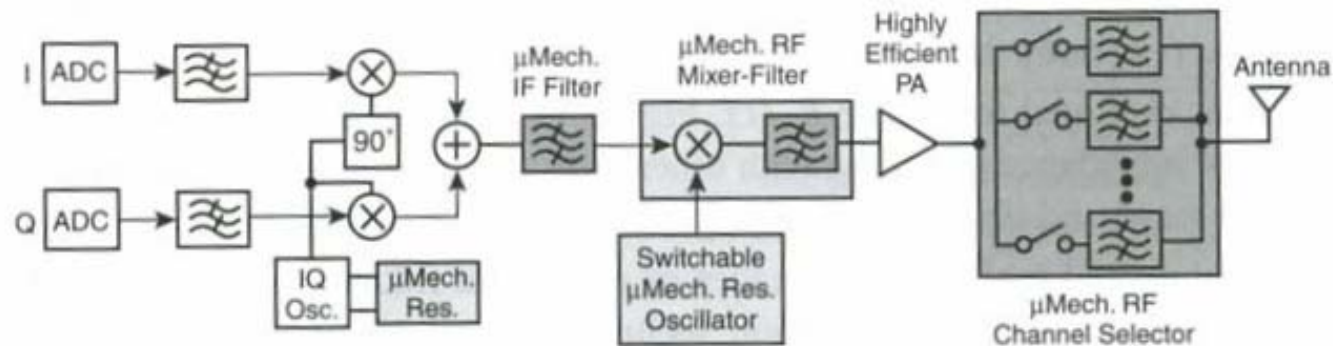
**Figure 12.23.** System block diagram for an all-MEMS RF front-end receiver architecture. (On-chip  $\mu$ mechanics are shaded.)

# Benefits of using RF MEMS only

- System is power efficient
  - Power consumption of LNA and mixer eliminated
  - **Can increase standby-time for cell phones significantly!**
- Some of the actual components have already been demonstrated
  - Filter and mixer circuits
  - Ex. an image-reject filter at UHF with 3 dB insertion loss has been demonstrated
- A promising implementation technology is to use high Q **f-f- beams**
  - Higher frequencies than c-c beam

# RF MEMS transmitter architecture

- Little done in using RF MEMS in transmitters
  - Due to lack of high **power capability**
    - Transmitting power is a significant parameter
- Active research on this matter

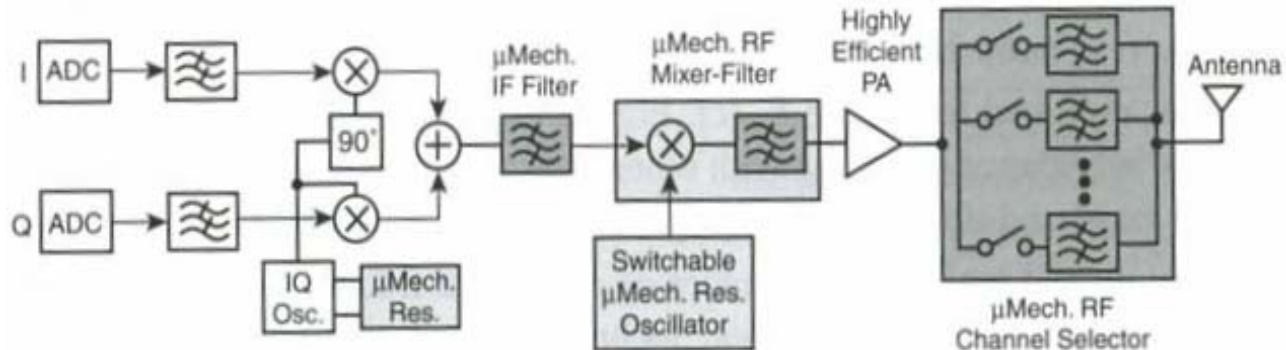


**Figure 12.24.** RF channel-select transmitter architecture, possible only if high-power  $\mu$ mechanical resonators can be achieved. Here, on-chip  $\mu$ mechanical blocks are shaded, and the PA is not necessarily implemented on-chip.



# RF MEMS transmitter architecture

- RF MEMS **channel selector** can be placed **after PA** ("power amplifier")
  - Use MEMS filter bank
  - MEMS resonators should sustain high power, have high Q and low "insertion loss" (<1 dB)
  - "Pure signals" are sent out
  - **+ PA requirements may be reduced**, since all spectral noise due to non-linearity is filtered out after the PA!
- Architecture may give significant reduction of power consumption
- "Up-converter" can be realized using MEMS mixer-filter structure



# Relevant research topics

- The architectures shown are to some extent based on resonators with performance not yet achieved
- Research topics
  - 1. Obtain required **high Q at UHF**
  - 2. Set specific **impedance levels**
  - 3. Good enough **linearity** and capability to sustain **power**
  - 4. Efficient **integration methods**

# 1. Frequency and Q-value

- **Frequency**
  - What frequency range can be covered?
  - Structures/ geometry are critical issues
    - Research shows that 10 MHz – 2.5 GHz can be achieved by using realistic element dimensions
    - Today components exist that have  $Q \sim 1000$  at 3 GHz
  - Absolute value and tolerances in resonance frequency
    - Depends on fabrication, trimming and tuning
  - Stability of resonator frequency
    - Wrt. temperature variations and aging
- Competing resonator types for high frequency and Q
  - "Thin-film bulk acoustic resonators"
    - High frequencies (UHF and over),  $Q > 1000$
  - Use of piezoelectric materials

# Frequency and Q-value, contd.

- **Q-factor**
  - **Energy loss** in material influences Q value
    - Q-factor depends on **material type**
  - Q-factor dependence of **fabrication**
    - Surface cleanness
    - Doping: diffusion and implantation give different properties
  - **Loss** via anchors reduce Q
    - "anchor-less" structures: f-f beam are beneficial
    - Balanced tuning fork structure
    - Circular resonator

## 2. Custom set impedance level

- Serial "motional resistance"  $R_\rho$  is often high
- Value of resistance should be matched directly to other transceiver components
  - Components before and after resonator
- Should be  $\sim$  minimized
  - Realistic requirements: some hundred  $\Omega$ 's
  - Value depends on how small the gap,  $d$ , can be made

# Resonator impedance

- "Motional" impedance and gap for 2-resonator structures
  - Ex. By reducing gap (ca. 140  $\rightarrow$  70  $\text{\AA}$ ) the resonance impedance will be **reduced** from 5000  $\Omega$   $\rightarrow$  300  $\Omega$  (870 MHz)
  - BUT this will also **degrade linearity**
  - **$\rightarrow$  important to balance linearity requirements to impedance requirements**

TABLE 12.3. Two-Resonator  $\mu$ Mechanical Filter Electrode-to-Resonator Gap Spacing Design<sup>a</sup>

Frequency	Gap Spacing, $d$ , for $R_Q$ of:				
	300 $\Omega$	500 $\Omega$	1000 $\Omega$	2000 $\Omega$	5000 $\Omega$
70 MHz <sup>b</sup>	160 $\text{\AA}$	178 $\text{\AA}$	207 $\text{\AA}$	243 $\text{\AA}$	301 $\text{\AA}$
870 MHz <sup>c</sup>	68 $\text{\AA}$	77 $\text{\AA}$	92 $\text{\AA}$	109 $\text{\AA}$	137 $\text{\AA}$

<sup>a</sup> Determined with  $Q = 10,000$ ,  $W_e = 0.54$ ,  $V_p = 10$  V, using Timoshenko methods and ignoring beam topography.

<sup>b</sup> CCBeam, polysilicon,  $L_r = 14.92$   $\mu\text{m}$ ,  $W_r = 8$   $\mu\text{m}$ ,  $h = 2$   $\mu\text{m}$ , BW = 200 kHz

<sup>c</sup> CCBeam, diamond,  $L_r = 5.97$   $\mu\text{m}$ ,  $W_r = 8$   $\mu\text{m}$ ,  $h = 2$   $\mu\text{m}$ , BW = 1.25 MHz.

# Example of compromise

- If impedance matching means that a smaller gap has to be used than linearity requirements allow:
  - Eg.  $d_{\min}$  for desired impedance matching  $<$   $d_{\min}$  for desired linearity
- Solution: **use several micromachined parallel filters**
  - With identical frequency response
  - F.ex. 10 filters in parallel with  $R_Q = 2000 \Omega$  give  $R_{Q\_total} = 2000 \Omega / 10 = 200 \Omega$
- **Parallel filters also increase power capability! →**
  - 10 filters in parallel with 10 mW each, give totally 100 mW

# 3. Linearity and power capability

- **Linearity** and **power capability** are reduced when dimensions get smaller
  - Present ceramic or SAW filters have very high linearity
- MEMS structures based on c-c beams have OK linearity
  - Good enough, except for some standards allowing **simultaneous** transmit and receive
    - Ex. CDMA needs transmit-reject filter in front of the receiver filter bank
- Increased power capability
  - Use alternative geometries
  - Use **alternative transduction**
    - Piezoelectric
    - Magnetostrictive
  - Parallel units



# 4. Efficient integration methods

- Critical research topics
  - Combination of MEMS with transistors on-chip
    - Monolithic integration!
  - Jmfr. Lecture on integration and packaging
    - L15

Thanks to Ulrik Hanke, HiVe, for his translation of RF MEMS slides from Norwegian to English!

