

STK3405 – Week 45

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Application to reliability

Consider (C, ϕ) , a binary monotone system of n *repairable* components.

Component state processes: $\{X_1(t)\}, \dots, \{X_n(t)\}$, where:

$X_i(t)$ = the state of component i at time $t \geq 0$, $i \in C$.

Component state vector: $\mathbf{X}(t) = (X_1(t), \dots, X_n(t))$

System state process: $\{\phi(t)\}$, where:

$\phi(t) = \phi(\mathbf{X}(t))$ = the state of the system at time $t \geq 0$

Repairable components

We introduce the following random variables:

- U_{ij} = The j th lifetime of the i th component
- D_{ij} = The j th repair time of the i th component

For $i = 1, \dots, n, j = 1, 2, \dots$:

- U_{ij} has an abs. continuous distribution with mean value $0 < \mu_i < \infty$
- D_{ij} has an abs. continuous distribution with mean value $0 < \nu_i < \infty$

All lifetimes and repair times are assumed to be *independent*. Thus, the component processes $\{X_1(t)\}, \dots, \{X_n(t)\}$ are independent of each other.

Availability

Let $A_i(t)$ be the availability of the i th component at time t . That is, for $i = 1, \dots, n$ we have:

$$A_i(t) = \Pr(X_i(t) = 1) = E[X_i(t)].$$

By renewal theory the corresponding stationary availabilities are given by:

$$A_i = \lim_{t \rightarrow \infty} A_i(t) = \frac{\mu_i}{\mu_i + \nu_i}, \quad i = 1, \dots, n.$$

Introduce $\mathbf{A}(t) = (A_1(t), \dots, A_n(t))$ and $\mathbf{A} = (A_1, \dots, A_n)$. The system availability at time t is given by:

$$A_\phi(t) = \Pr(\phi(\mathbf{X}(t)) = 1) = E[\phi(\mathbf{X}(t))] = h(\mathbf{A}(t)),$$

where h is the system's reliability function. The corresponding stationary availability is given by:

$$A_\phi = \lim_{t \rightarrow \infty} A_\phi(t) = h(\mathbf{A})$$

Criticality

The component i is said to be *critical* at time t if

$$\psi_i(\mathbf{X}(t)) = \phi(\mathbf{1}_i, \mathbf{X}(t)) - \phi(\mathbf{0}_i, \mathbf{X}(t)) = 1.$$

$\psi_i(\mathbf{X}(t))$ is the *criticality state* of component i at time t .

The Birnbaum measure of importance of component i at time t , $I_B^{(i)}(t)$, is the probability that i is critical at time t :

$$\begin{aligned} I_B^{(i)}(t) &= \Pr(\psi_i(\mathbf{X}(t)) = 1) = E[\psi_i(\mathbf{X}(t))] \\ &= h(\mathbf{1}_i, \mathbf{A}(t)) - h(\mathbf{0}_i, \mathbf{A}(t)). \end{aligned}$$

The corresponding stationary measure is given by:

$$I_B^{(i)} = \lim_{t \rightarrow \infty} I_B^{(i)}(t) = h(\mathbf{1}_i, \mathbf{A}) - h(\mathbf{0}_i, \mathbf{A}).$$

Event model

Let (C, ϕ) be a binary monotone system with component state processes: $\{X_1(t)\}, \dots, \{X_n(t)\}$.

- E_{i1}, E_{i2}, \dots are the events affecting the process $\{X_i(t)\}$
- T_{i1}, T_{i2}, \dots are the corresponding points of time for these events

Since we assumed that all lifetimes and repair times have *absolutely continuous distributions*, all the events happen at *distinct* points of time almost surely, i.e., all the T_{ij} s are distinct numbers.

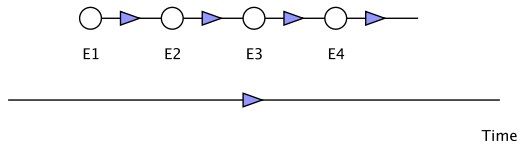
We assume that the events are sorted with respect to their respective points of time, so that $T_{i1} < T_{i2} < \dots$.

Event model (cont.)

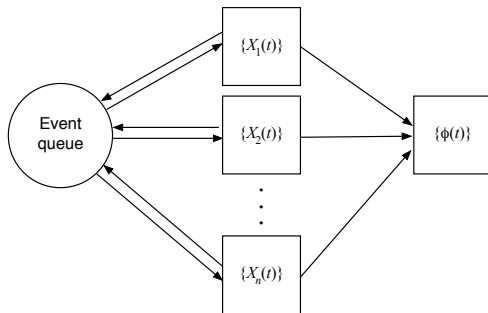
At the system level the event set is the *union* of all the component event sets.

- Let $E^{(1)}, E^{(2)}, \dots$ denote the system events sorted with respect to their respective points of time
- Let $T^{(1)} < T^{(2)} < \dots$ be the corresponding points of time

Each system event corresponds to a unique component event, organized in a dynamic queue sorted with respect to the points of time of the events:



Program flow



- The components post initial events to the event queue
- The event queue processes events in chronological order, and notifies the components when the events occur. As soon as an event is processed, it is removed from the queue.
- The component updates its state, posts a new event to the queue, and notifies the system about the state change

Sampling events

Although the system state and component states stay constant between events, it is of interest to sample the state values at *predefined* points of time. Thus, we introduce yet another type of event, called a *sampling events* spread out evenly on the timeline.

- Let e_1, e_2, \dots denote the sampling events
- Let $t_1 < t_2 < \dots$ are the corresponding points of time

Typically $t_j = j \cdot \Delta$ for some suitable $\Delta > 0, j = 1, 2, \dots$

The sampling events are placed into the queue in the same way as for the ordinary events.

Pointwise estimates of availability and importance

Goal: Estimate $A_\phi(t)$ and $I_B^{(1)}(t), \dots, I_B^{(n)}(t)$ for $0 \leq t \leq t_N$

Solution: Pointwise estimates of $A_\phi(t)$ and $I_B^{(1)}(t), \dots, I_B^{(n)}(t)$ for $t \in \{t_1, \dots, t_N\}$, and use interpolation between these points.

In each simulation we sample the values of ϕ and ψ_1, \dots, ψ_n at each sampling point t_1, \dots, t_N . We denote the s th simulated result of the component state vector process by $\{\mathbf{X}_s(t)\}$, $s = 1, \dots, M$, and obtain the following estimates for $j = 1, \dots, N$:

$$\hat{A}_\phi(t_j) = \frac{1}{M} \sum_{s=1}^M \phi(\mathbf{X}_s(t_j)),$$
$$\hat{I}_B^{(i)}(t_j) = \frac{1}{M} \sum_{s=1}^M \psi_i(\mathbf{X}_s(t_j)).$$

Interval estimates of availability and importance

Alternative idea: Use average simulated availability and criticalities from each interval $(t_{j-1}, t_j]$, $j = 1, \dots, N$ as estimates for the availability and criticalities at the midpoints of these intervals.

We then obtain the following estimates for $j = 1, \dots, N$:

$$\tilde{A}_\phi(\bar{t}_j) = \frac{1}{M} \sum_{s=1}^M \frac{1}{\Delta} \sum_{k \in \mathcal{E}_{sj}} \phi(\mathbf{X}_s(T_s^{(k)}))(T_s^{(k+1)} - T_s^{(k)}),$$
$$\tilde{I}_B^{(i)}(\bar{t}_j) = \frac{1}{M} \sum_{s=1}^M \frac{1}{\Delta} \sum_{k \in \mathcal{E}_{sj}} \psi_i(\mathbf{X}_s(T_s^{(k)}))(T_s^{(k+1)} - T_s^{(k)}),$$

where \mathcal{E}_{sj} denotes the index set of the events in $(t_{j-1}, t_j]$ in the s th simulation, and $\bar{t}_j = (t_{j-1} + t_j)/2$.

Interval estimates of availability and importance

- The integral formula given in one of the propositions implies that $\tilde{A}_\phi(\bar{t}_j)$ and $\tilde{I}_B^{(i)}(\bar{t}_j)$ are unbiased and strongly consistent estimates of the corresponding average availability and criticality in the intervals $[t_{j-1}, t_j]$ respectively.
- By choosing Δ so that the availabilities and criticalities are relatively stable within each interval, the interval estimates are approximately unbiased estimates for $A_\phi(\bar{t}_j)$ and $I_B^{(i)}(\bar{t}_j)$ as well.
- The resulting interval estimates stabilize much faster than the pointwise estimates.
- Interpolation is used to estimate $A_\phi(t)$ and $I_B^{(i)}(t)$ between the interval midpoints.
- Since all process information is used in the estimates, satisfactory curve estimates can be obtained for a much higher value of Δ than the one needed for the pointwise estimates.

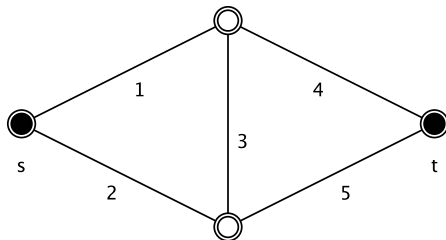
Estimates of asymptotic availability and importance

We may also obtain estimates of the asymptotic availability and importance by calculating averages over the intervals $(0, t_j]$, $j = 1, 2, \dots$:

$$\bar{A}_\phi(t_j) = \frac{1}{M} \sum_{s=1}^M \frac{1}{t_j} \sum_{k \in \mathcal{F}_{sj}} \phi(\mathbf{X}_s(T_s^{(k)}))(T_s^{(k+1)} - T_s^{(k)}),$$
$$\bar{I}_B^{(i)}(t_j) = \frac{1}{M} \sum_{s=1}^M \frac{1}{t_j} \sum_{k \in \mathcal{F}_{sj}} \psi_i(\mathbf{X}_s(T_s^{(k)}))(T_s^{(k+1)} - T_s^{(k)}),$$

where \mathcal{F}_{sj} denotes the index set of the events in $(0, t_j]$ in the s th simulation.

Example: A bridge system



The five components in the system have exponential lifetime and repair time distributions with mean values 1 time unit.

Objective: Estimate $A_\phi(t)$ and $I_B^{(1)}(t), \dots, I_B^{(5)}(t)$ for $t \in [0, 1000]$.

Stationary values

Since in this *very particular case* all the lifetimes and repair times are exponentially distributed with the *same mean*, component availabilities can easily be calculated analytically:

$N_i(t)$ = Number of failure/repair events affecting comp. i in $[0, t]$.

Now, we note that:

- $N_i(t)$ has a Poisson distribution with mean t
- $X_i(t) = 1$ if and only if $N_i(t)$ is even

Hence:

$$A_i(t) = \sum_{k=0}^{\infty} \Pr(N_i(t) = 2k) = \sum_{k=0}^{\infty} \frac{t^{2k}}{(2k)!} e^{-t}.$$

Stationary values (cont.)

Convergence of the system availability:

$$|A_\phi(t) - A_\phi| < 10^{-15}, \text{ for } t > 20$$

Convergence of the Birnbaum measures of importance:

$$|I_B^{(i)}(t) - I_B^{(i)}| < 10^{-15}, \text{ for } t > 20, i = 1, \dots, 5.$$

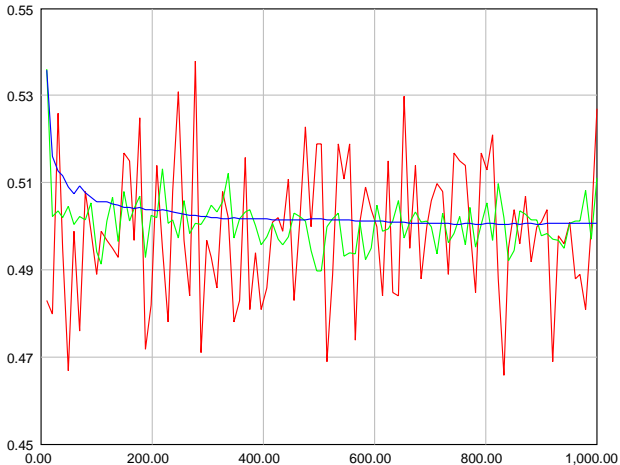


Figure: Availability curve estimates, $\hat{A}_\phi(t)$ (red curve), $\tilde{A}_\phi(t)$ (green curve) and $\bar{A}_\phi(t)$ (blue curve), $M = 1000$ simulations, $N = 100$ sample points, $\Delta = 10$ units

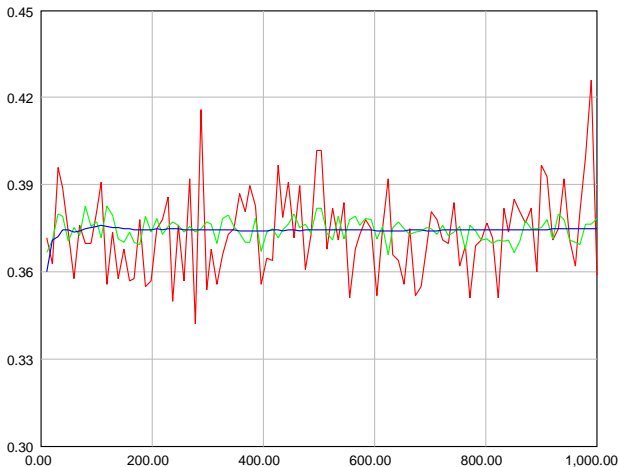


Figure: Importance curve estimates, $\hat{\gamma}_B^{(1)}(t)$ (red curve) and $\tilde{\gamma}_B^{(1)}(t)$ (green curve) and $\bar{\gamma}_B^{(1)}(t)$ (blue curve), $M = 1000$ simulations, $N = 100$ sample points, $\Delta = 10$ units